

Work Order ID 59432

Friday, June 04, 2010 10:50:45 AM



Page 1

Item ID: D350-591-214

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Short RH

Start Date: 6/4/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/11/2010 Req'd Qty: 1.00



Customer:

Reference: Return 2010 / RA110040 / NCR10-038

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

10-06-04

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3078

A

DSI 9472

A

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B54192 @ CHG003. Step was identified as a LH in error: NCR10-038.

Kit was found to be complete.

5 10/06/07

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

New paperwork, decals & labels required with the new batch # @ CHG003.

5 10/06/07

10/06/07

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7			
TC APPROVAL # 09-89		TEL: 1-613-632-5200	
P/N	D350-591-213	CHG	CHG003
DESC.	Heli-Access Step LH High	STC	SH92-6
LOT	B54192	STC	SH967NE
MODE	AS350/355	STC	
MADE IN CANADA			
D2729-1			

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Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Ensure step & kit is complete & correctly identified.

8/10/08

AT
RM

130

Identify as per dwg & Stock Location: 6

0.00



Packaging

Memo

0.00

Packaging

10/06/08

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/08
PL 10-6-08
(1)